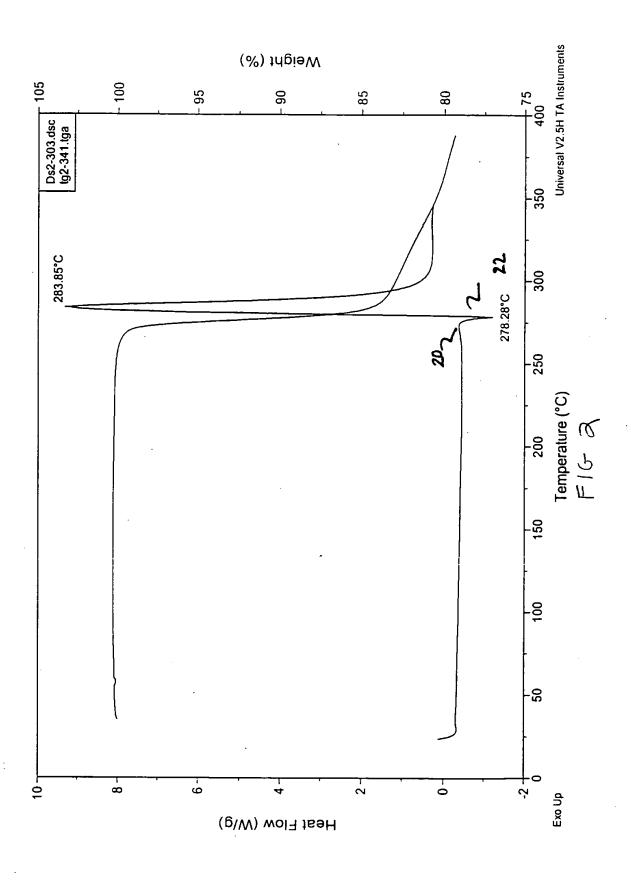


FIG. 7

DSC (bottom) and TGA (top) of Rubitecan Form A.



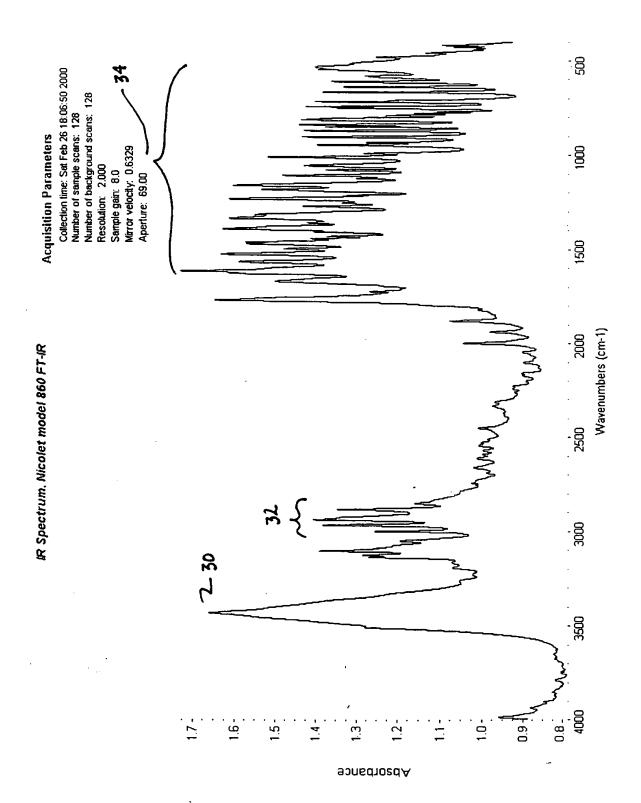
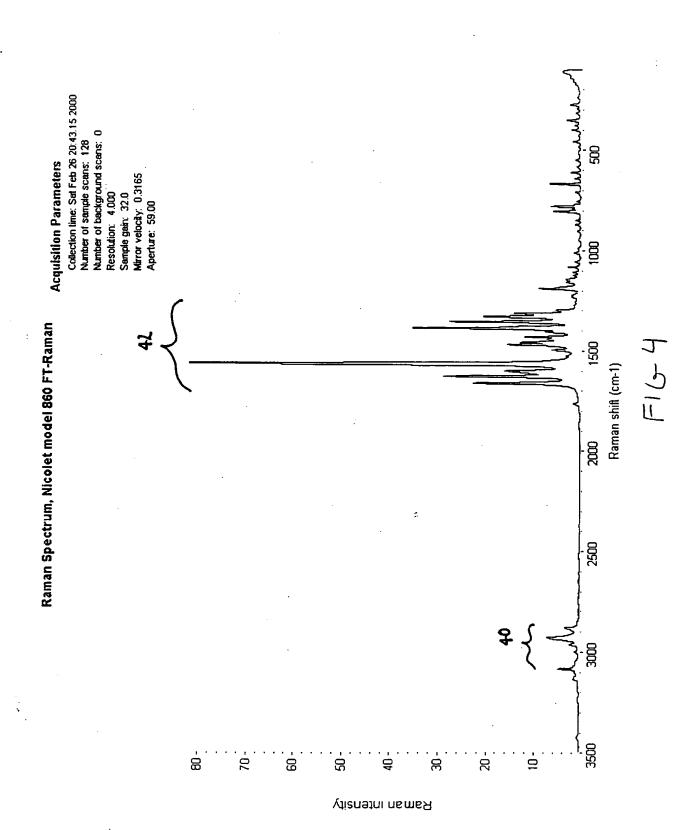
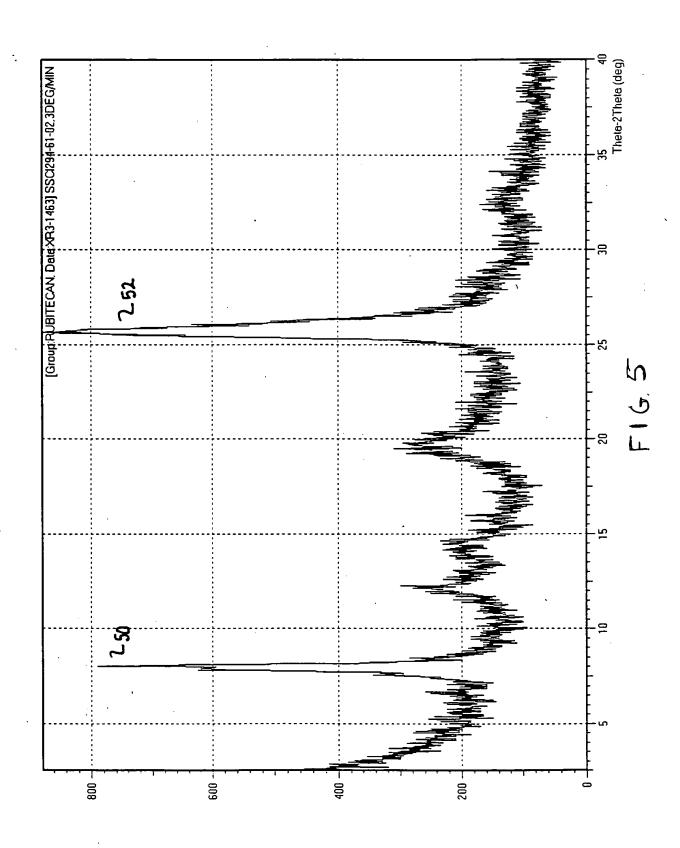
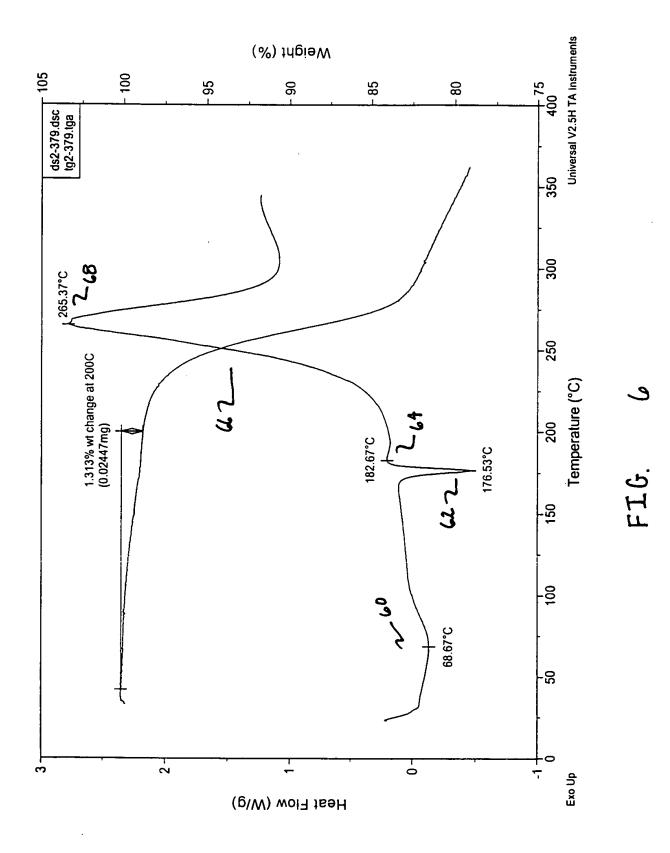
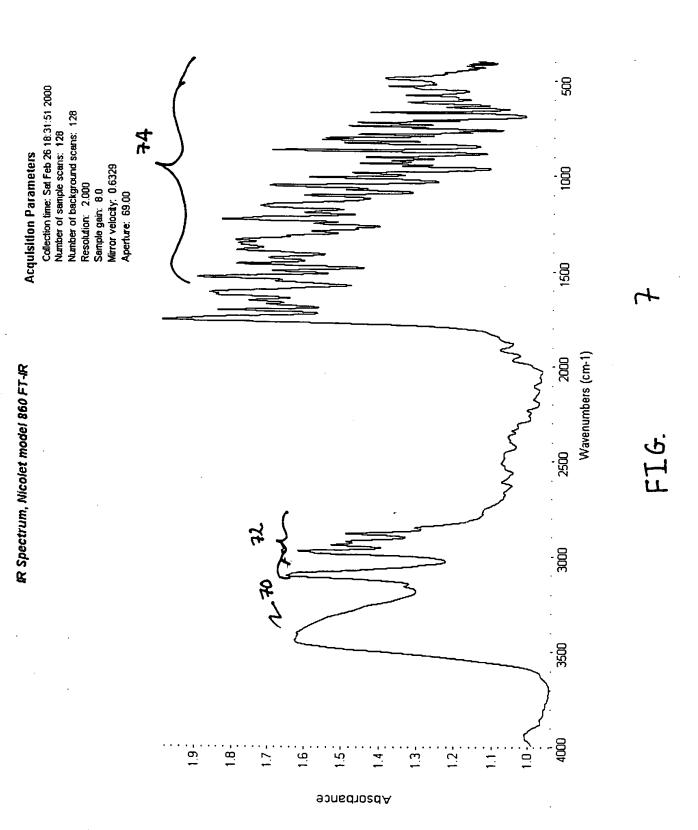


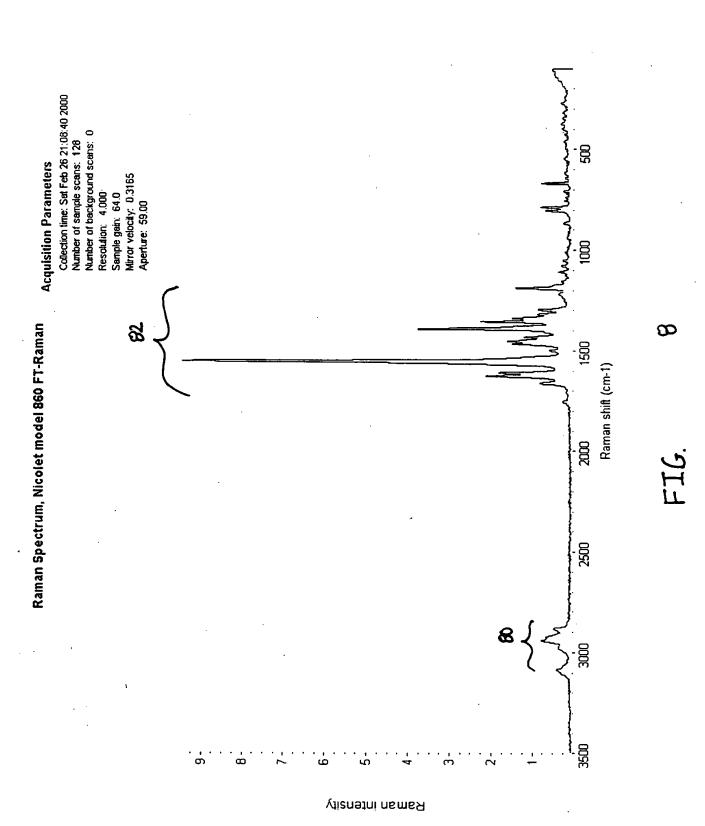
FIG. 3

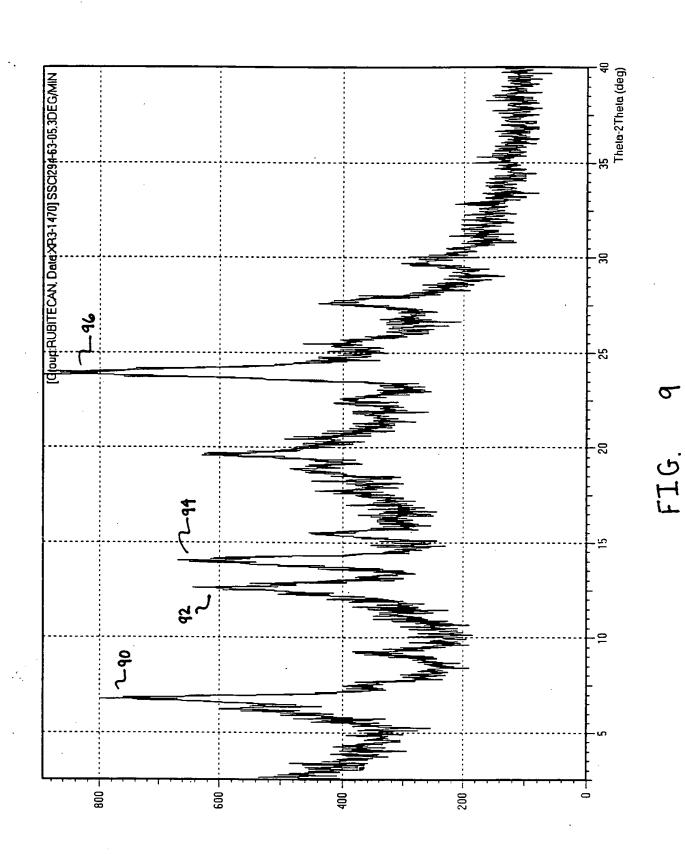




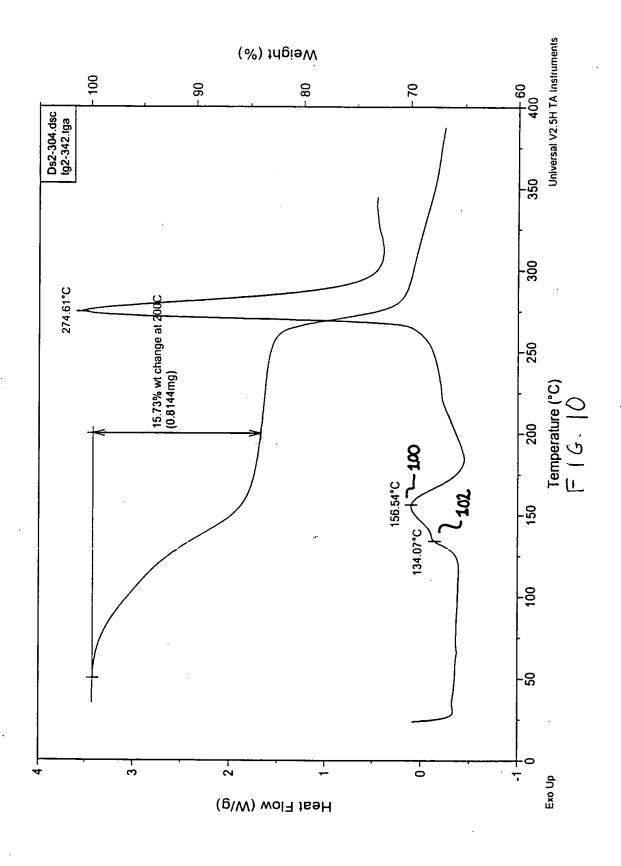








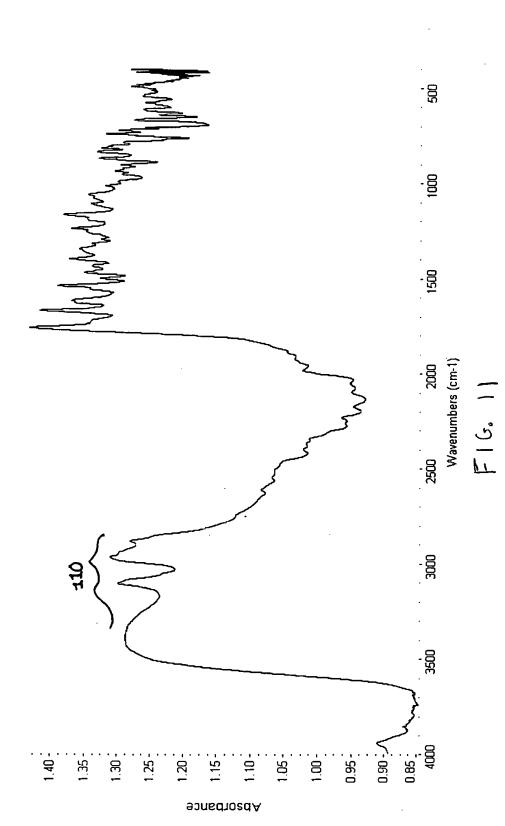
DSC (bottom) and TGA (top) of Rubitecan Form C.

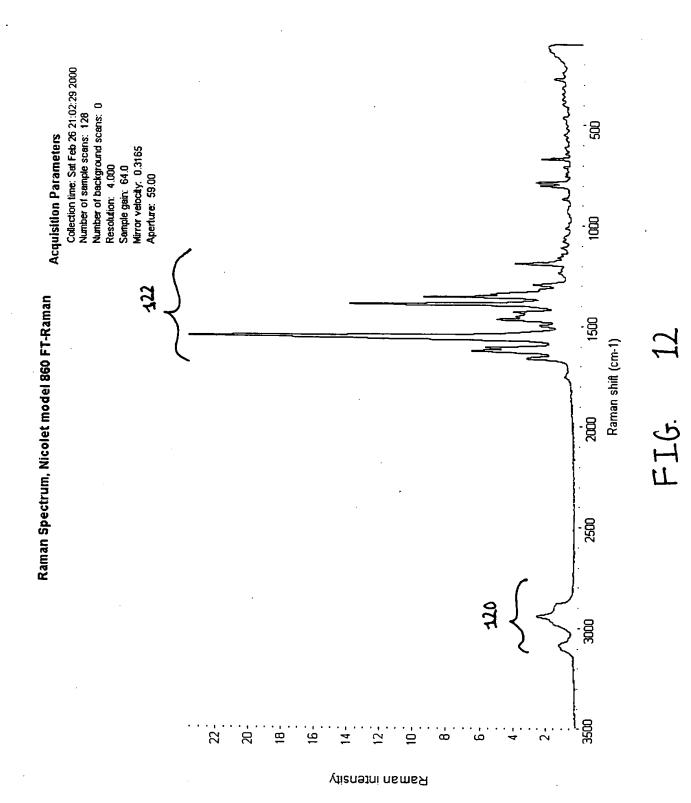


IR Spectrum, Nicolet model 860 FT-IR

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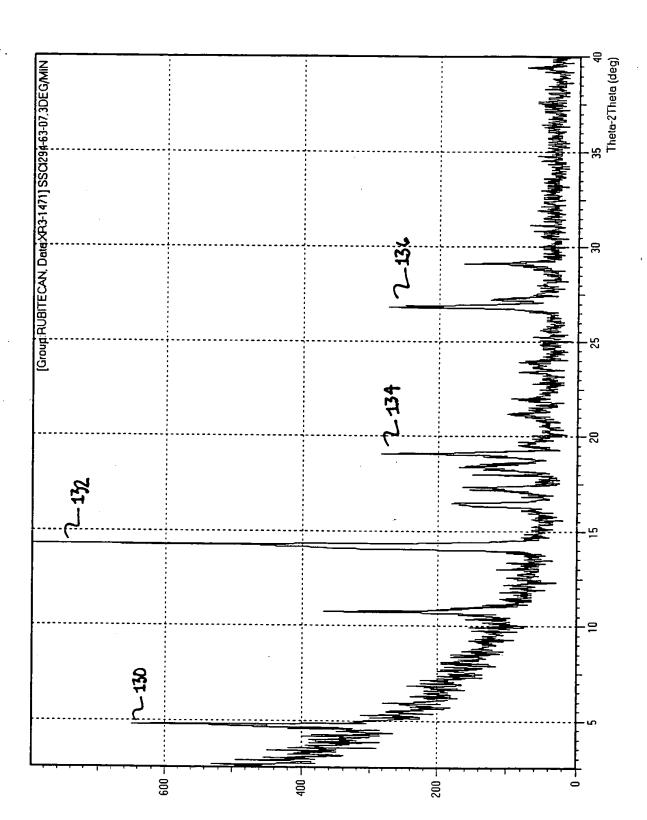
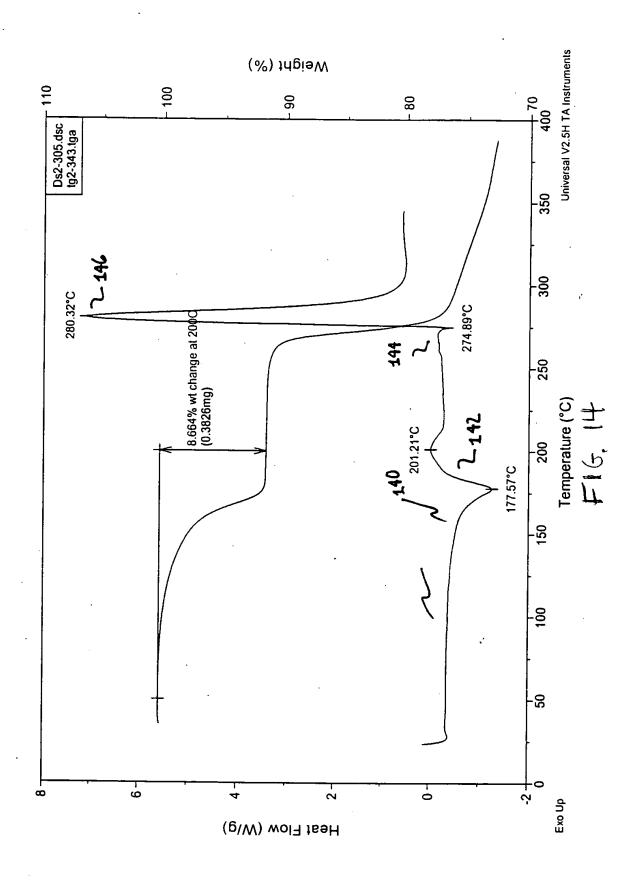


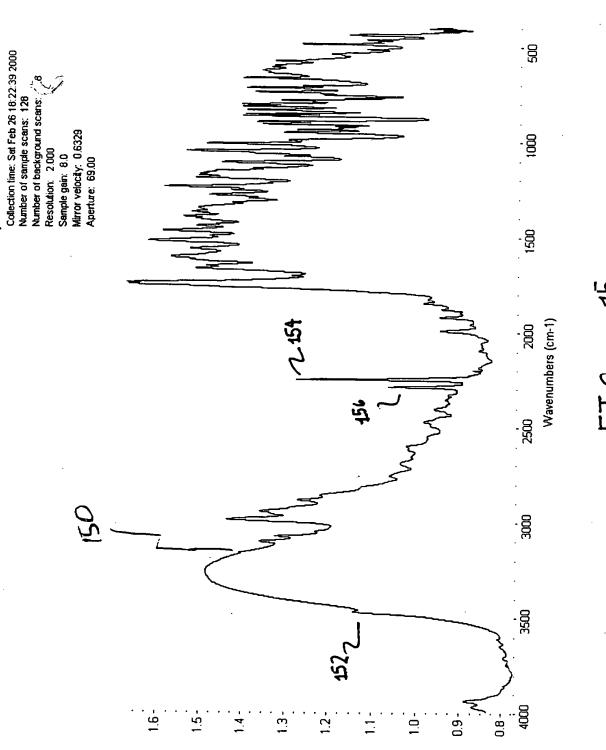
FIG. 15

DSC (bottom) and TGA (top) of Rubitecan Form D.



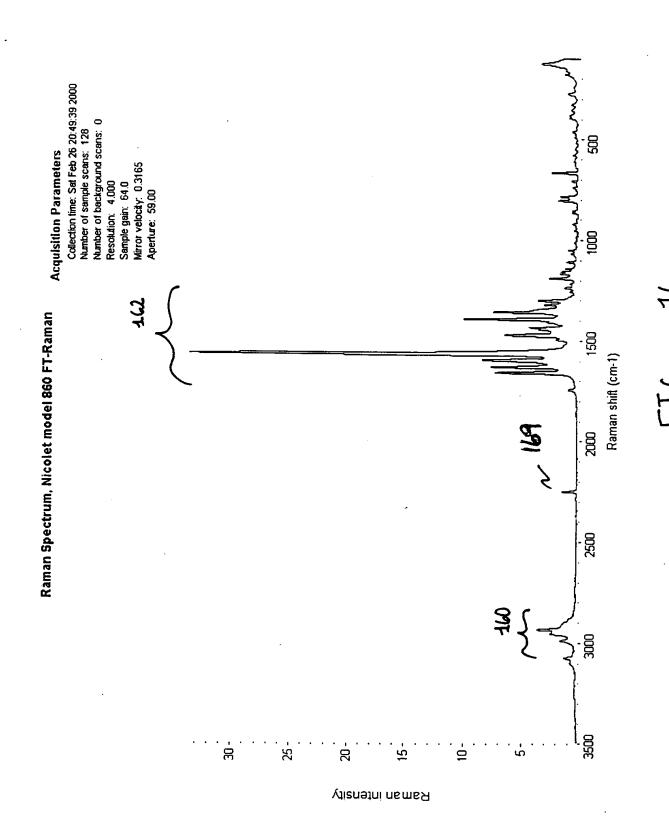
Acquisition Parameters

IR Spectrum, Nicolet model 860 FT-IR



Absorbance

FIG. 15



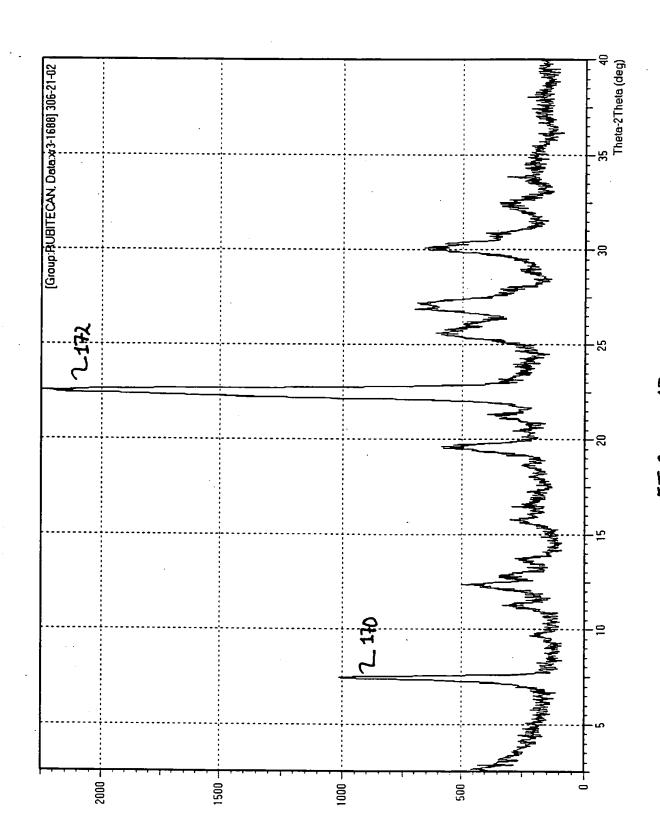
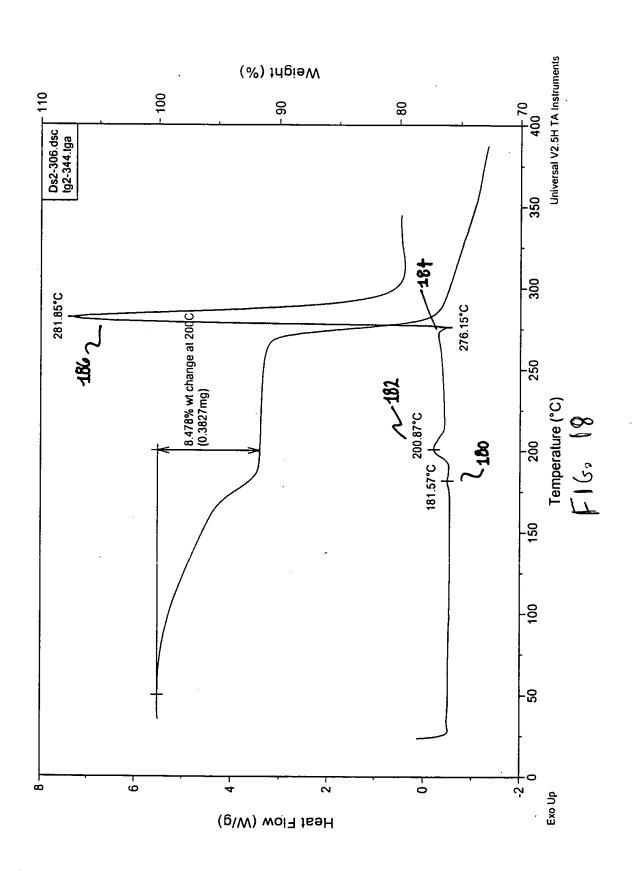
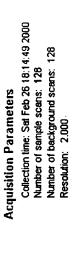


FIG. 17

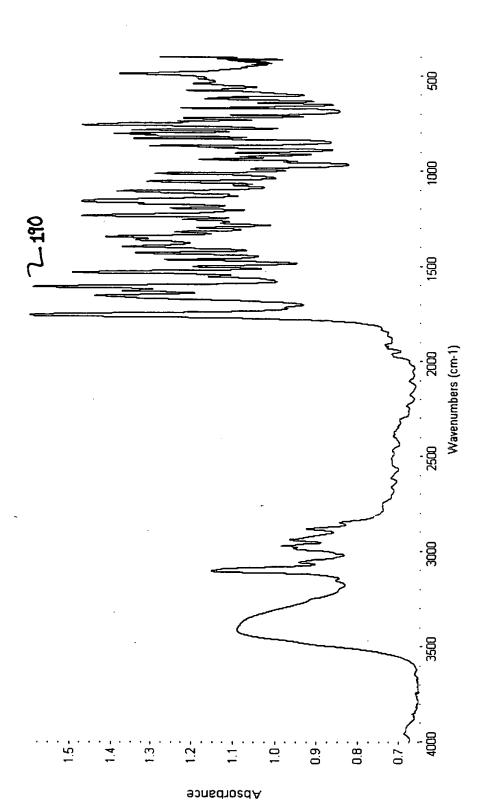
DSC (bottom) and TGA (top) of Rubitecan Form E.







Number of background scens: Resolution: 2.000. Sample gain: 8.0 Mirror velocity: 0.6329 Aperture: 69.00

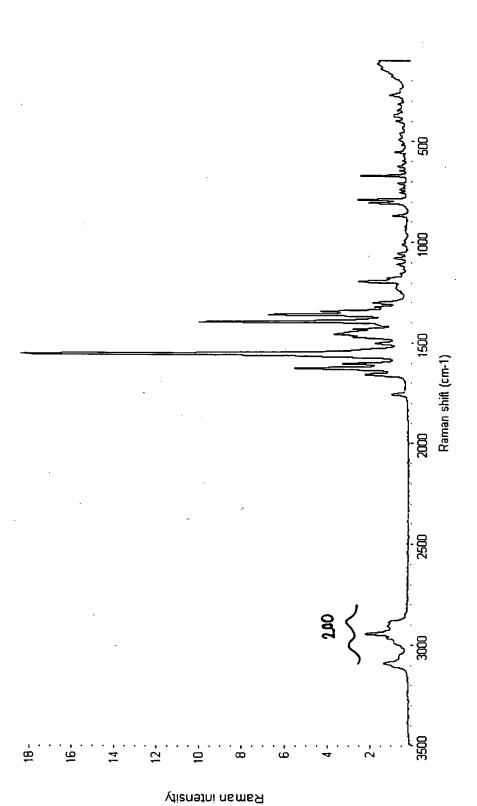


FI.6. 14

## Raman Spectrum, Nicolet model 860 FT-Raman

## **Acquisition Parameters**

Collection time: Sat Feb 26 20:55:54 2000
Number of sample scans: 128
Number of background scans: 0
Resolution: 4.000
Sample gain: 64.0
Mirror velocity: 0.3165
Aperture: 59.00



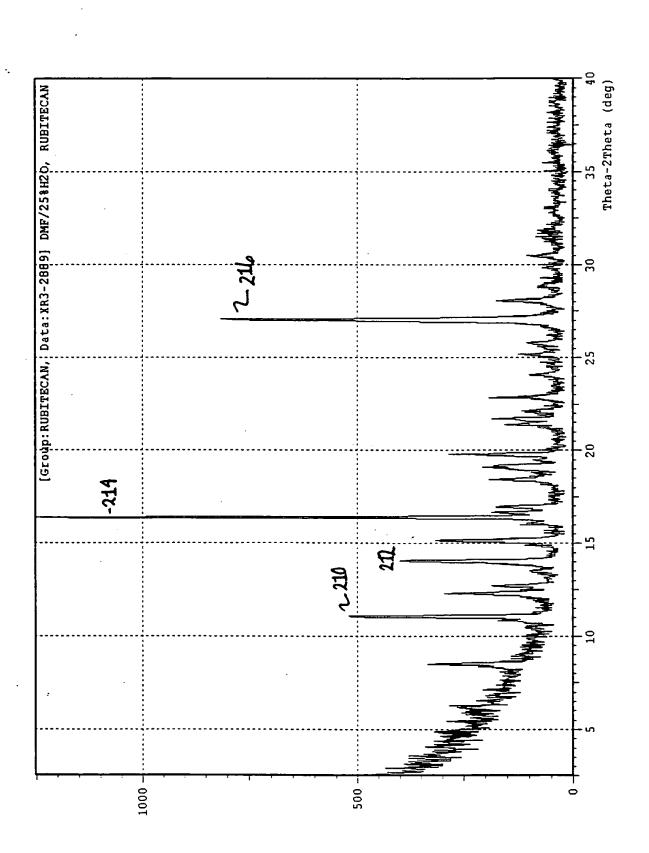
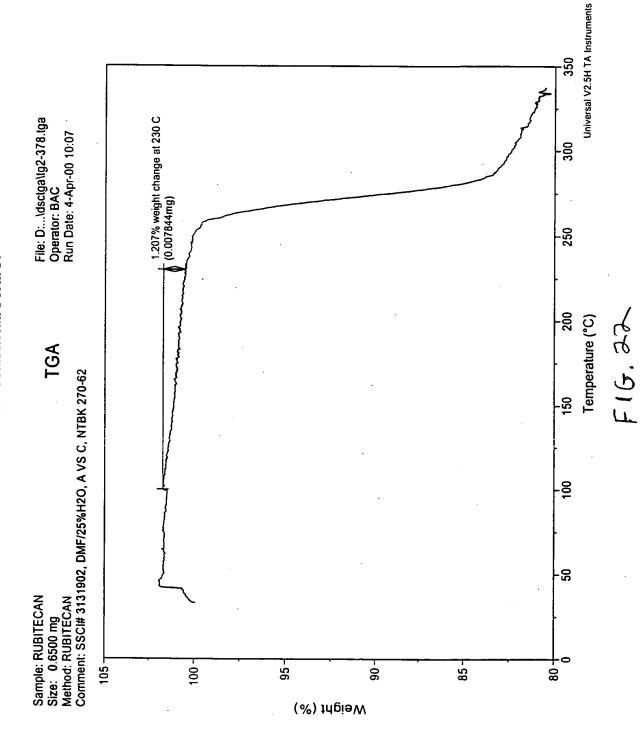


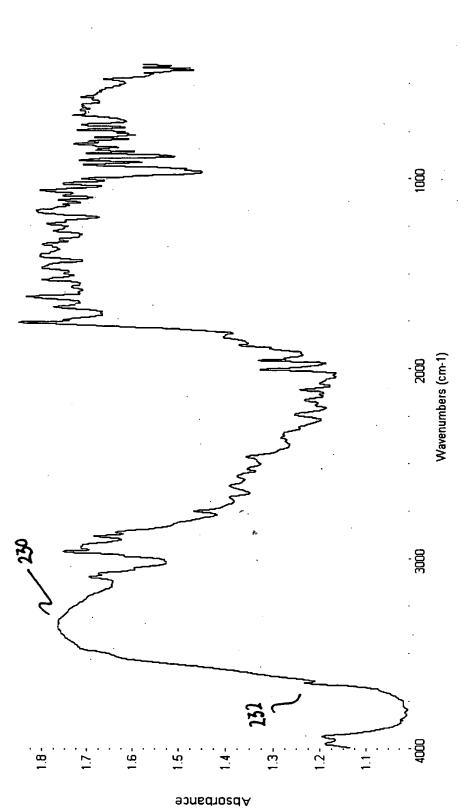
FIG. 21

TGA of Rubitecan Form F.



## **Acquisition Parameters**

Collection time: Thu May 11 12:56:27 2000 Number of sample scans: 256 Number of background scans: 256 Resolution: 4.000 Sample gain: 8.0 Mirror velocity: 0.6329 Aperture: 100.00



F16. 23

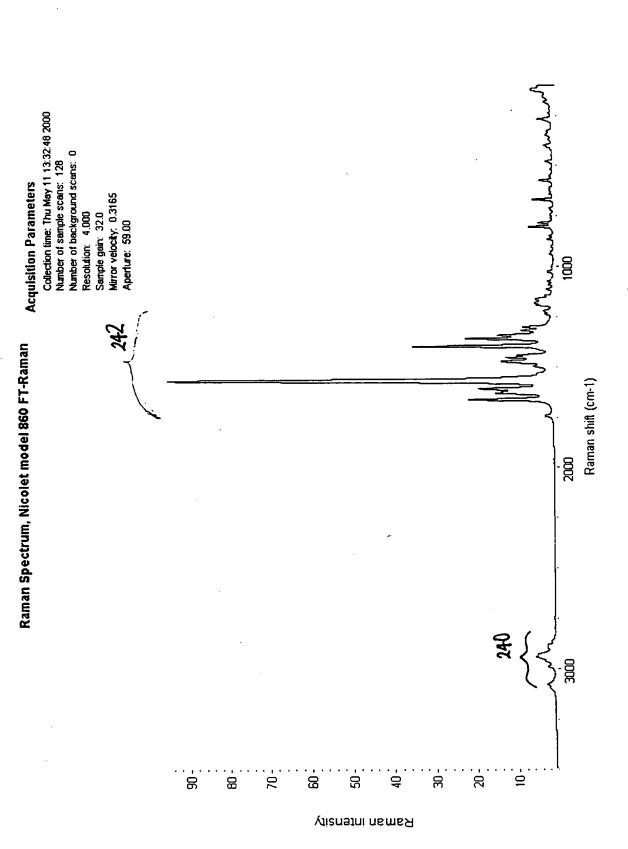
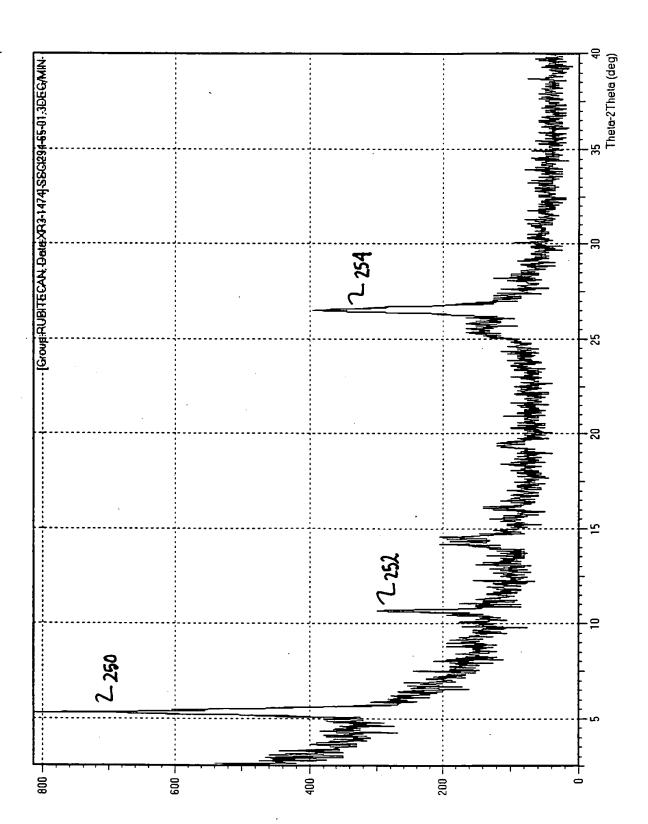
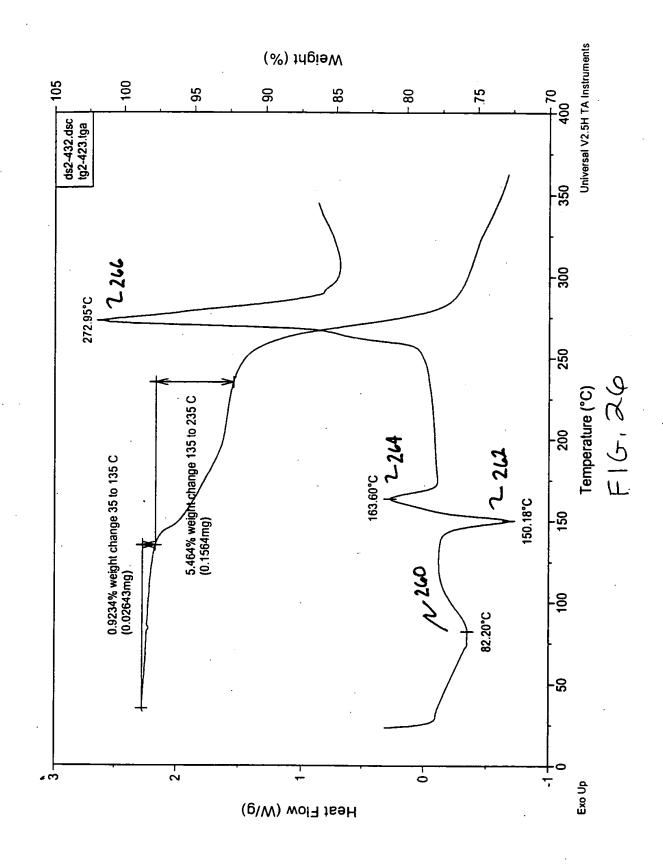


FIG. 24



FTG. 25

DSC (bottom) and TGA (top) of Rubitecan Form G.



Collection time: Thu May 18 20:28:17 2000
Number of sample scans: 128
Number of background scans: 128
Resolution: 2:000
Sample gain: 8:0
Mirror velocity: 0:5329
Aperture: 69:00

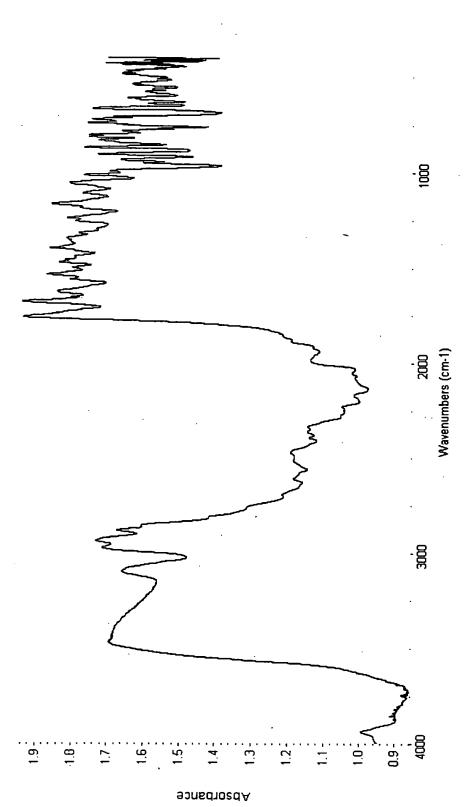


FIG. 27

**Acquisition Parameters** 

Raman Spectrum, Nicolet model 860 FT-Raman

Raman intensity

FT6. 28

## XRPD Patterns of Rubitecan Solid Forms Containing Amorphous Material.

